



## How much and how many? Guidance on the extent of validation/verification studies

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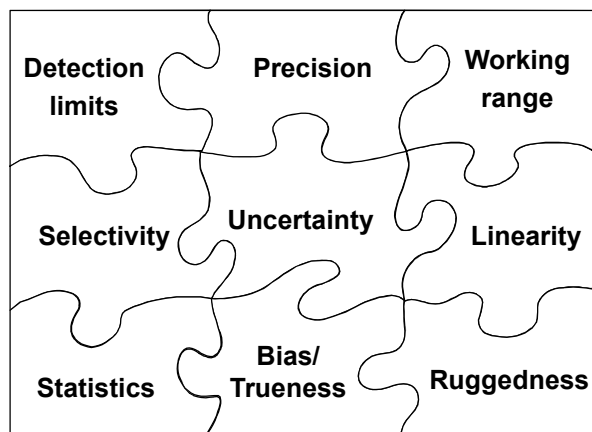
## Introduction

- Performance characteristics
  - How many need to be examined?
- Experiment size
  - How many samples and replicates are needed?
- Minimising the workload:
  - Multiple characteristics from single studies
  - Maximising information with efficient experiments



## How many performance characteristics need to be examined?

## A validation puzzle



## Typical guidance on characteristics for study (ICH)



| Performance Characteristics | Type of analytical procedure: |                        |       |       |
|-----------------------------|-------------------------------|------------------------|-------|-------|
|                             | IDENTIFICATION                | TESTING FOR IMPURITIES |       | ASSAY |
|                             |                               | quant                  | limit |       |
| Accuracy                    | -                             | +                      | -     | +     |
| Precision                   |                               |                        |       |       |
| Repeatability               | -                             | +                      | -     | +     |
| Interm.Precision            | -                             | +(1)                   | -     | +(1)  |
| Specificity (2)             | +                             | +                      | +     | +     |
| Detection Limit             | -                             | -(3)                   | +     | -     |
| Quantitation Limit          | -                             | +                      | -     | -     |
| Linearity                   | -                             | +                      | -     | +     |
| Range                       | -                             | +                      | -     | +     |

ICH Q2(R1) (1994)

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## Typical guidance on characteristics for study (Eurachem)



Table 3 – Extent of validation work for four types of analytical applications. Example from the pharmaceutical sector [13]. 'x' signifies a performance characteristic which is normally validated.

| Performance characteristic                           | Type of analytical application |                                |                         |                                  |
|--|--------------------------------|--------------------------------|-------------------------|----------------------------------|
|  | Identification test            | Quantitative test for impurity | Limit test for impurity | Quantification of main component |
| Selectivity  | x                              | x                              | x                       | x                                |
| Limit of detection                                   |                                |                                | x                       |                                  |
| Limit of quantification                              |                                | x                              |                         |                                  |
| Working range including linearity                    |                                | x                              |                         | x                                |
| Trueness (bias)                                      |                                | x                              |                         | x                                |
| Precision (repeatability and intermediate precision) |                                | x                              |                         | x                                |

NOTE The table is simplified and has been adapted to the structure and terminology used in this Guide.

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## Typical guidance on characteristics for study (IUPAC)\*



| Performance Characteristics | Previous validation            |                                 |                       |
|-----------------------------|--------------------------------|---------------------------------|-----------------------|
|                             | Full <sup>1</sup>              | Full <sup>1</sup><br>New matrix | Basic<br>(Literature) |
| Bias                        | ✓                              | ✓                               | ✓                     |
| Repeatability               | ✓                              | ✓                               | ✓                     |
| Reproducibility             | ✓                              | ✓                               | ✓                     |
| Linearity                   | ?                              | ?                               | ✓                     |
| Ruggedness                  | -                              | -                               | ✓                     |
| Detection limit             | Not mentioned – depends on use |                                 |                       |

Note 1. "Full" validations includes collaborative study

*\* IUPAC Harmonised guidelines on single-laboratory validation  
Selected examples for quantitative analysis shown*

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## Performance characteristic requirements



- Broadly similar across sectors
- Bias/trueness, precision and linearity always required for quantitative methods
- Detection capability usually examined
- Ruggedness requirements depend on sector
  - All agree that ruggedness can be useful in development
  - Some require ruggedness as part of a standardised validation suite

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## Experiment size

### How many observations?

## Selected guidance on experiment size



| Performance Characteristics | Guidance document      |                       |                            |
|-----------------------------|------------------------|-----------------------|----------------------------|
|                             | ICH Q2                 | IUPAC SLV             | Eurachem                   |
| Bias/Trueness               | 3 levels in triplicate | -                     | 10 replicates**            |
| Repeatability               | 3 levels in triplicate | -                     | 6 – 15 replicates**        |
| Reproducibility             | -                      | -                     | 6 – 15 in duplicate**      |
| Linearity                   | 5 levels               | 6 levels in duplicate | 6-10 levels 2-3 times each |
| Detection limit             | -                      |                       | 10 replicates              |
| Ruggedness*                 | - †‡                   | - ‡                   | - ‡                        |

‘-’ No numerical guidance given  
\* ‘Robustness’ in ICH guidance

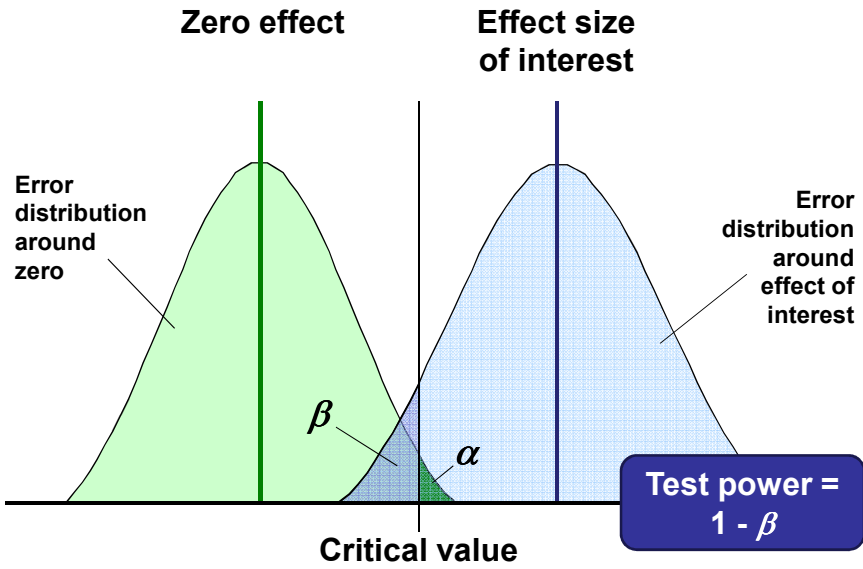
† Example conditions suggested  
‡ Experimental designs suggested  
\*\* Per concentration/material studied

## Test power for sample size calculation

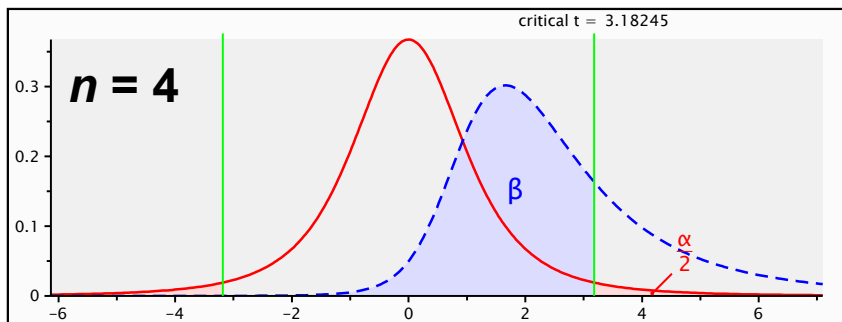
## Some nomenclature

- **Type I error: Incorrect rejection of the null hypothesis**
  - Concluding there is an effect when there is none. A false positive.
- **Type II error: Incorrect acceptance of the null hypothesis**
  - Failing to find a real effect; a false negative.
- **Power (of a test): The probability of correctly rejecting the null hypothesis when it is false.**
  - Equal to 1 minus the Type II error probability.

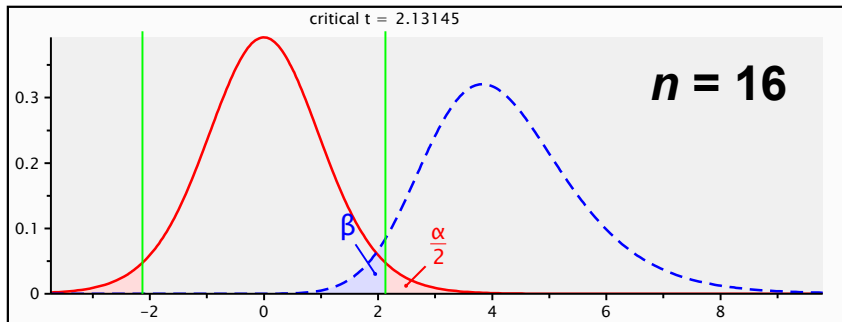
## The concept of test power



## Power for some $t$ tests



## Power for some $t$ tests



It takes 16 observations to find a bias as small as 1 standard deviation (with 95% power)

## Calculating test power: Required information



- A calculation of minimum sample size for a given test power requires:
  - a) The type of test ( $t$ -test,  $F$ -test etc.) and the details (One- or two-tailed? etc);
  - b) The size of the effect that is of interest;
  - c) The typical standard deviation  $s$ ;
  - d) The required level of significance for the test (the Type I error probability  $\alpha$ ) and
  - e) The desired test power, usually expressed in terms of the probability  $\beta$  of a Type II error.
    - Typically 80% or 95%





## Test power basis for bias experiments

Number of observations for 95% power at 95% confidence.

| $\delta/s$ | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 |
|------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| $n$        | 55  | 39  | 29  | 23  | 19  | 16  | 9   | 6   | 5   | 4   |

NIST special publication 829: Use of NIST Standard Reference Materials for decisions on performance of analytical chemical methods and laboratories

$\delta$  = Size of bias to be detected

$s$  = Available precision

$n$  = Number of observations required



## Power for precision experiments

- Can be calculated where a hypothesis test is intended
  - Chi-squared test for significantly exceeding required precision
  - $F$  test for different precision in two groups
- Typical experiments are not very powerful for detecting excess dispersion
  - Detecting 40% excess dispersion\* requires 7 replicates at 80% power and 18 at 95% power

\* If the required precision is  $\sigma$ , true precision of  $1.41\sigma$  will give a positive chi-squared test result 80% of the time with 7 replicates



## Caveats

- Power calculations rely on assumptions
  - Likely effect size
  - Available precision
  - Distribution under the 'alternate' hypothesis
- These assumptions may be quite poor
- Power analysis is very useful for comparing designs under similar assumptions
  - ... but don't over-interpret



## Future directions

- Draft IUPAC guidance:  
**Experiments for Single Laboratory Validation Of Methods of Analysis: Harmonized Guidelines**
- Sets 3 levels of 'stringency'
  - Verification, validation, stringent validation
- Provides 'model experiments'
- Permits any other experiment that gives the same test power
- Gives guidance on number of materials, replication level, size of experiment and 'stringency' of validation



## Draft IUPAC guidance – experiment size

**Table 1: Minimum replication requirements**

| Performance Characteristic  | Verification          | Standard validation  | Stringent validation   |
|---|-----------------------|--|--|
| Applicability   |                       |  |  |
| Selectivity   | See Table 2 note 3    | 4 replicates each on control and interferent-spiked material <sup>Note 1</sup> | 7 replicates each on control and interferent-spiked material <sup>Note 1</sup> |
| Calibration linearity   | 4 levels in duplicate | 6 levels in duplicate  | Either 10 levels in duplicate <i>or</i> 5 levels in triplicate                 |
| Trueness and/or Recovery  | 6                     | 10   | 16   |
| Precision:  |                       |  |  |
| Repeatability   | 3                     | 7  | 18   |
| Run-to-run (within-laboratory reproducibility) using simple replication | 3                     | 7  | 18   |
| Run-to-run (within-laboratory reproducibility) using nested design      | 3 groups of 2         | 5 groups of 2  | 12 groups of 2   |

**Look out for IUPAC consultation**



## Part 2: Getting more for less



## Strategies for reducing validation effort

- Get more than one performance characteristic from a single experiment
- Get more information from one experiment
- Use efficient designs to minimise experiment size

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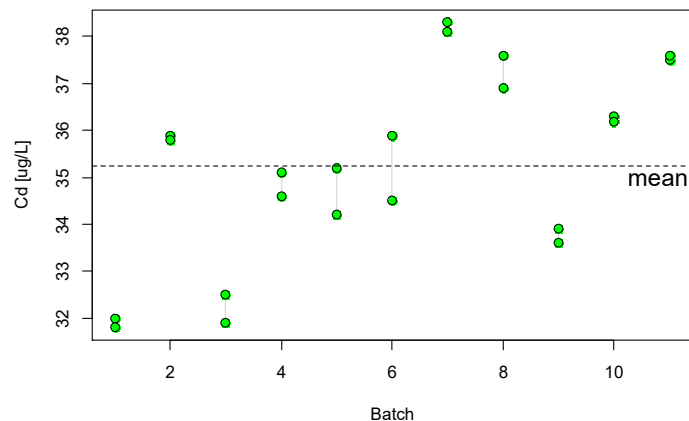
## Example 1: Bias from a precision experiment

- UK MCERTS soil testing standards set limits for bias ( $\pm 10\%$ ) and precision (5%) of test methods
- '11 x 2' design recommended
  - 11 days/runs, in duplicate
- 3 soil types, ideally using CRMs
- ANOVA used to determine repeatability and intermediate precision
- Bias checked using a modified  $t$  test

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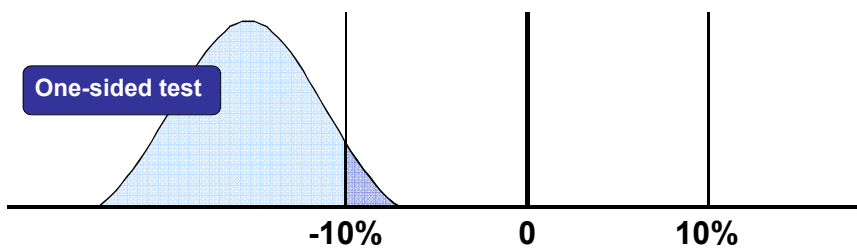
## Example 1 cont.

Cd in soil; 40 ug/L spike



## Example 1 interpretation

- Initial inspection
  - Mean Cd: 35.24 (more than 10% bias)
- Significance test: is bias *significantly* greater than 10%?



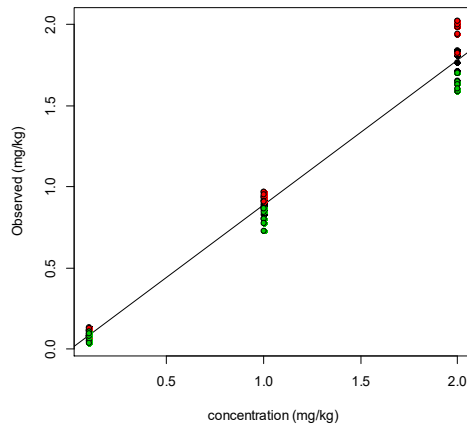
**P-value (one-sided, 11\* df): 0.31**

\* Welch-Satterthwaite calculation on ANOVA MS

## Example 2: SANCO precision and detection capability



- 3 runs of 7 observations
- 3 concentrations
  
- Precision at 3 levels
- Bias at 3 levels
- Linearity review
- Detection capability using ISO 11843



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Efficient experiments  
Experimental design



## Efficient ruggedness designs

- Ruggedness typically requires examination of multiple effects
- Single-effect study needs  $n$  observations at at least 2 levels
  - 6 effects -> 12n observations
- Factorial designs can be better for small studies
  - But  $2^6 = 64$  ...

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## AOAC recommended ruggedness design

| Experimental parameter | Experiment number |   |   |   |   |   |   |   |
|------------------------|-------------------|---|---|---|---|---|---|---|
|                        | 1                 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| A or a                 | A                 | A | A | A | a | a | a | a |
| B or b                 | B                 | B | b | b | B | B | b | b |
| C or c                 | C                 | c | C | c | C | c | C | c |
| D or d                 | D                 | D | d | d | d | d | D | D |
| E or e                 | E                 | e | E | e | e | E | e | E |
| F or f                 | F                 | f | f | F | F | f | f | F |
| G or g                 | G                 | g | g | G | g | G | G | g |
| Observed result        | s                 | t | u | v | w | x | y | z |

Up to 7 effects in 8 runs

Equivalent to  $n = 4$  for 7 parameters



## Example problem

- HPLC analysis of Tartrate for monitoring
- Method based on aqueous extraction, SPE cleanup and HPLC
- Factors of interest:
  - Sample size
  - SPE flow rate
  - Additional SPE cleanup stage (is it useful?)
  - LC flow rate
  - LC Column temperature
  - LC Buffer pH



## Practical problems

- The basic AOAC design leaves no degrees of freedom
  - and the tartrate design only one
- LC Temperature and buffer pH cannot be changed randomly during a run
  - These four combinations must be in different runs
- “Quick” answer:
  - Four runs allows replication of SPE experiments and leaves a degree of freedom for the LC factors after allowing for run effects





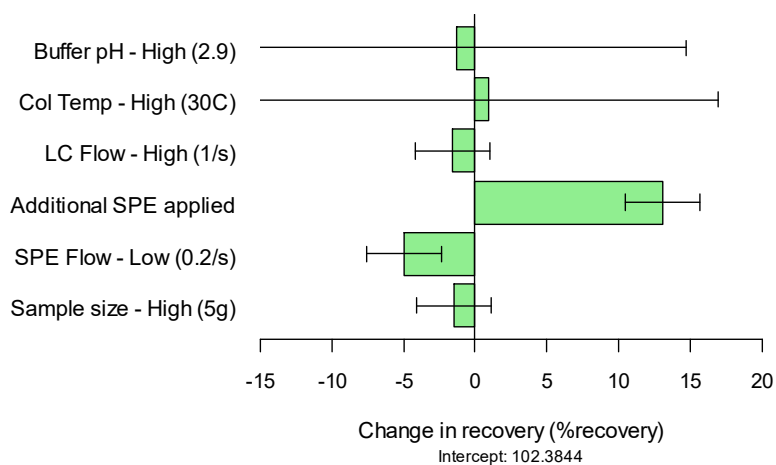
## Responses

- Primary interest: Measured tartrate or tartrate recovery
- Also of interest:
  - Is the chromatography likely to be stable?
  - Can we 'measure' chromatographic quality at the same time as tartrate?
- Solution: Monitor LC retention time and LC resolution (theoretical plate count) in the same experiment
  - We get the information essentially free



## Results - Recoverv

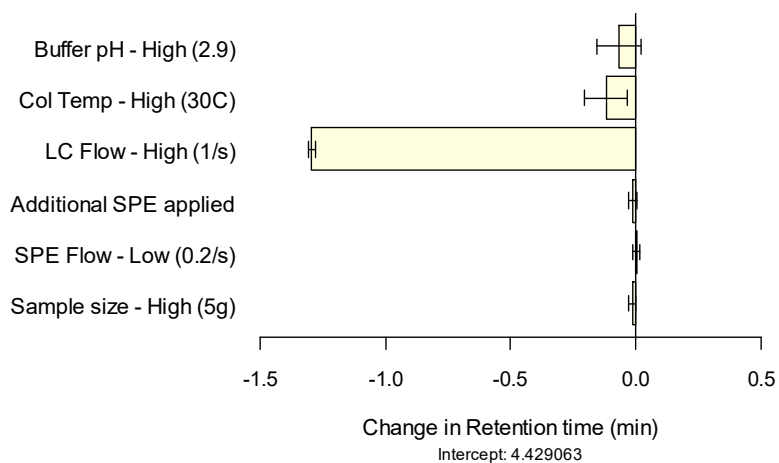
### Recovery effects - Lemonade





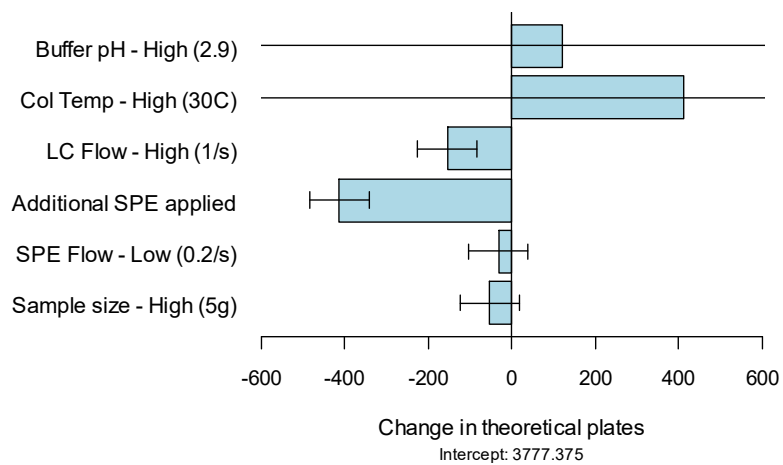
## Results – Retention time

### Retention time effects - Lemonade



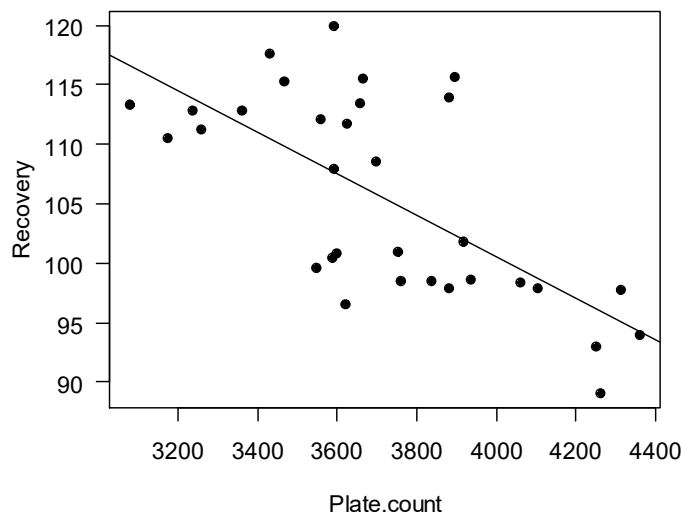
## Results – LC Resolution

### Resolution effects - Biscuit





## An unexpected bonus



## Implications for the tartrate method

- DO use additional SPE cleanup
- DON'T increase the sample size greatly past 2g
- DO keep the LC flow low to keep resolution high
- DO consider checking LC resolution on each sample
  - if the resolution slips, the result may slip with it



## Ruggedness test conclusions

- Ruggedness testing isn't as simple as AOAC make it look
- Monitoring more than one 'response' is often simple
- ... and can add a lot to the information available



## Conclusions

- Extent of validation is still not harmonised across sectors
- Different guidance still leaves some experiment sizes unclear
- Draft IUPAC Guidance may assist – watch that space!
- Power calculations can help, especially in comparing experiments
- It is possible to 'work smarter' for method validation
  - More characteristics per experiment
  - Careful design
  - More 'responses' studied

